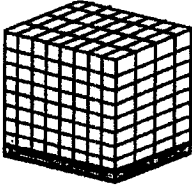


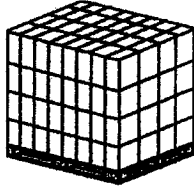
ISO-MODULAR CARTON (IMC) SIZES

Mixed unit loads of different parts and carton sizes ARE acceptable. Homogeneous unit loads are shown simply to illustrate relative carton size and orientation on the ISO-Modular pallet.

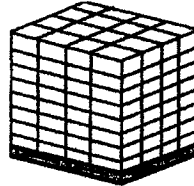
IMC 010/011



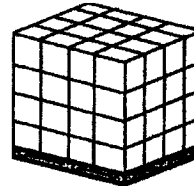
IMC 020



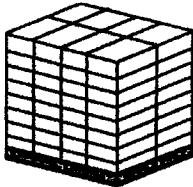
IMC 030/031



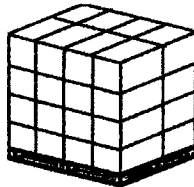
IMC 040



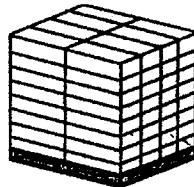
IMC 050



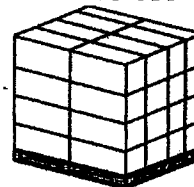
IMC 060



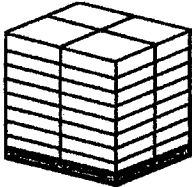
IMC 070



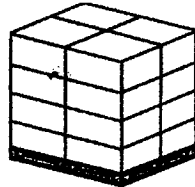
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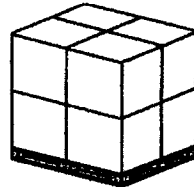
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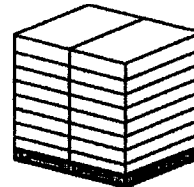
IMC 100



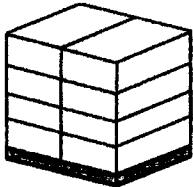
IMC 110



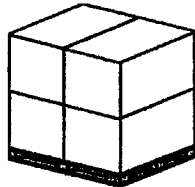
IMC 120



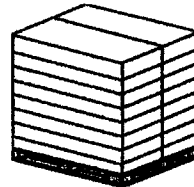
IMC 130



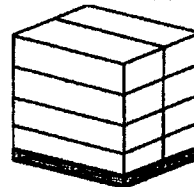
IMC 140



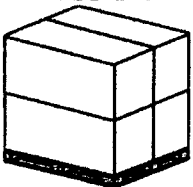
IMC 150



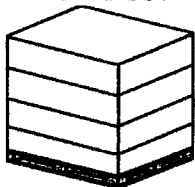
IMC 160



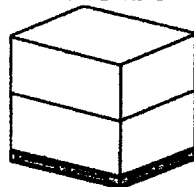
IMC 170



IMC 180



IMC 190



IMC 200

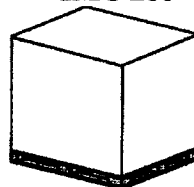


Table 1: ISO-MODULAR CARTON - REQUIRED PERFORMANCE

Carton Number	Exterior Dimensions (mm)			Exterior Dimensions (in)			Weight (est.) Kg. (lbs)	CARTON SPECIFICATION			Box Type
	L	W	H	L	W	H		Min. Comp.	Burst Strength	Puncture Resist.	
							(Kg)	(kPa)	(J)		
IMC010#	140	240	120	9.5	5.5	4.75	0.1(0.2)	208	1320	6	201
IMC011*	140	240	120	9.5	5.5	4.75	0.3 (0.7)	208	1320	6	0422x2*
IMC020#	140	240	240	9.5	5.5	9.5	0.2 (0.4)	208	1320	6	201
IMC030#	280	240	120	11	9.5	4.75	0.2 (0.4)	243	1320	6	201
IMC031*	280	240	120	11	9.5	4.75	0.4 (0.9)	243	1320	6	0422x2*
IMC040#	280	240	240	11	9.5	9.5	0.3 (0.7)	243	1320	6	201
IMC050#	280	480	120	19	11	4.75	0.4 (0.9)	294	1320	6	201
IMC060#	280	480	240	19	11	9.5	0.8 (1.8)	294	1320	6	201
IMC070#	560	240	120	22	9.5	4.75	0.4 (0.9)	301	1320	6	201
IMC080#	560	240	240	22	9.5	9.5	0.5 (1.1)	301	1320	6	201
IMC090	560	480	120	22	19	4.75	1.1 (2.4)	692	2180	12.8	201
IMC100	560	480	240	22	19	9.5	1.3 (2.9)	692	2180	6	201
IMC110	560	480	480	22	19	19	1.8 (4.0)	692	2180	6	201
IMC120	560	960	120	38	22	4.75	1.9 (4.2)	737	2470	13.8	201
IMC130	560	960	240	38	22	9.5	2.7 (5.9)	1179	2800	15.2	201
IMC140	560	960	480	38	22	19	3.3 (7.3)	1074	2500	14.2	201
IMC150	1120	480	120	44	19	4.75	1.7 (3.7)	952	2470	13.8	201
IMC160	1120	480	240	44	19	9.5	2.4 (5.3)	1102	2500	14.2	201
IMC170	1120	480	480	44	19	19	3.3 (7.3)	1102	2500	14.2	201
IMC180	1120	960	240	44	38	9.5	7.6 (15)	1815	3800	19.5	201
IMC190	1120	960	480	44	38	19	9.2 (20.2)	1815	3800	19.5	201
IMC200	1120	960	960	44	38	38	8.3 (18.3)	1010	2500	14.2	201

Tolerance: Exterior dimensions must be maintained to +0.0 and -5.0mm (+0" and -0.2").

* Note: IMC011/031 are for Hardware and very small parts only and consist of base + lid.

Recommended max. loading = 30kg. (62lbs)

For carton and contents:		
Weight (kg)		Discs
Up to 15 kg	(Up to 31lbs)	Red
15 to 30 kg	(31 to 62 lbs)	Yellow
30 to 60 kg	(62 to 124 lbs)	Green
Above 60kg or Special pack	(Above 124 lbs)	Blue
		Handles
		None
		Two
		Four
		None

Conversion Factors: 1" = 25.4mm * 1kg = 2.2lbs